

Instructions For Dry Star Pressing Tool

Mount comp plate on top of pressing block with flat side up (the side without holes). Fill comp plate full of dry star comp using supplied aluminum rod to pre-press the star comp. (Hand pressure only required). After the star comp has been pre-pressed, insert the rammer plate into the comp plate, place in the press and press till solid—at least 10 tons required. After the stars are pressed, turn over the pressing block (holes side up). Place the comp block back on the pressing block, place back in to press, and eject the stars into the holes.

*Note: Occasionally wash the comp block with warm water to remove any residue. Make sure your press operates in a parallel manner. Cooking of the pin plate into the comp plate may ruin your tool. The reason for hand-pressing down the loose star comp with the supplied aluminum rod is to give the rammers a guiding area in the comp block.

ABOVE all DO NOT dry press any comp with MAGNESIUM. It makes an explosion.